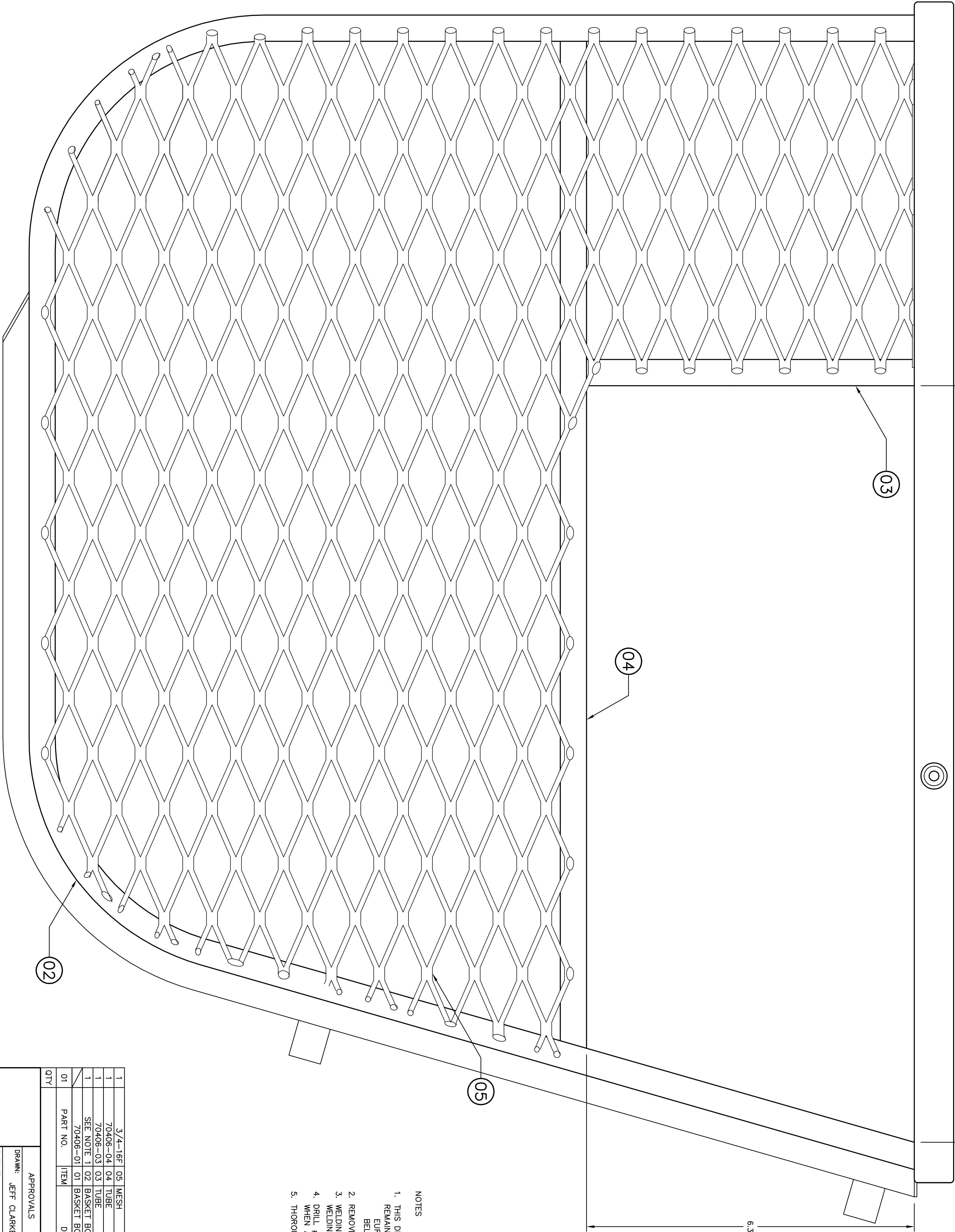


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
1	ADD BELL 206B	B/C	DEC 22/08	
2	MODIFY OPENING	B/C	OCT 27/11	
3	TITLE BLOCK UPDATED: LONG/EXTRA LARGE CONFIGURATION ADDED TO SHIT. 2	B/C	14/07/2014	

14.4 (AS350)
13.0 (206B)



NOTES

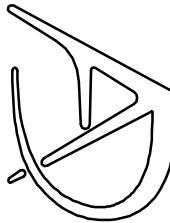
1. THIS DRAWING IS AN OPTIONAL CONFIGURATION FOR THE FORWARD END ONLY. REMAINDER OF BASKET IS TO BE IN ACCORDANCE WITH THE FOLLOWING DRAWING: EUROCOPTER AS350/AS355: 78411 (LONG) OR 94011 (EXTRA LARGE) BEL 206B: 81111 (LONG)
2. REMOVE ALL BURRS AND BREAK SHARP EDGES
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C. WELDING ROD SHALL CONFORM TO ER70S-2 OR EQUIVALENT.
4. DRILL #30 (0.129) HOLES TO VENT TUBES INTO BASKET HOOP AND/OR RIM. WHEN ASSEMBLY IS COMPLETE, FILL ALL EXPOSED VENT HOLES WITH ROSETTE WELD.
5. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLES PRIOR TO ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	3/4-16F	05	MESH			
1	70406-04	04	TUBE	MILD STEEL	COMMERCIAL	
1	70406-03	03	TUBE	4130 STEEL COND. N	ML-T-6736	0.5 X 0.035 WALL TUBE
1	SEE NOTE 1	02	BASKET BODY ASSEMBLY	4130 STEEL COND. N	ML-T-6736	0.5 X 0.035 WALL TUBE
01	70406-01	01	BASKET BODY ASSEMBLY - MODIFIED FORWARD END			

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
01						

APPROVALS

DRAWN:	DATE
JEFF CLARKE	19 MAR 2008
CHECKED:	
E. BURGOIN	



AERO DESIGN LTD.

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
TOLERANCES ON:
ANGLES ±1/2°
DECIMALS ±0.010
XXX ±0.03
XX ±0.1

QUICK RELEASE CARGO BASKET
OPEN FORWARD END MODIFICATION

SCALE 1 : 1

SHEET 2 OF 2

DWG. SIZE
A1

DWG. NO.
70406

REV.
3

01 BASKET BODY ASSEMBLY

EUROCOPTER AS350 LONG SHOWN
EUROCOPTER AS350 EXTRA-LARGE SIMILAR